

Air-cooled Chilling Units

for a greener tomorrow



e-series



# New modules increased to 50 HP and 60 HP can be applied to larger capacity areas.

Due to advancing global warming, there is a strong demand for central heat sources with higher performance. Mitsubishi Electric's high-efficiency, large-capacity modular chillers can meet the requirements for installation of large-capacity heat source equipment in limited spaces.

## New Features

New 50 HP and 60 HP modules

High energy saving performance

**S**electable piping system to save space and installation work

## *New 50 HP and 60 HP modules*

- With the new modules, the range is increased to include 50 and 60 HP.
- Up to 6 units of each module can be connected among 1 group, so capacity can be increased to up to 360 HP (60 HP × 6 units).

## High energy saving performance

- Both EER and COP exceed 3.0, and energy saving operation is realized in both cooling and heating modes.
- A high efficiency scroll compressor is equipped with inverter, so optimum operation can be realized according to the load.

**Up to 6 units can be connected among 1 group. The total capacity can be increased to up to 60 HP × 6 units = 360 HP** 

Use of Y-shaped structure for sufficient intake air volume

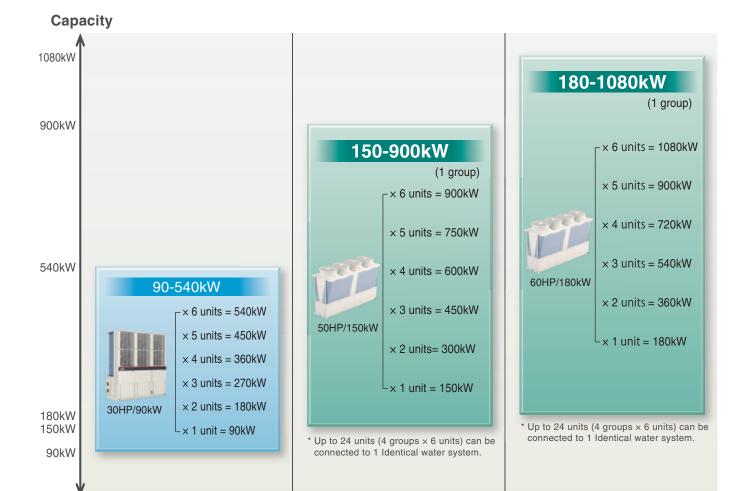
# Selectable piping system to save installation space and installation work

• Standard and built-in header types are available. The optimum piping system can be selected according to the design and construction needs.

## **Module line-up**

	30HP 90kW module	50HP 150kW module New	60HP 180kW module New
Heat Pump	EAHV-P900YA(-N)(-BS)	EAHV-P1500YBL(-N)(-BS)	EAHV-P1800YBL(-N)(-BS)
Heating Only	EAHV-P900YA-H(-N)(-BS)	EAHV-P1500YBL-H(-N)(-BS)	EAHV-P1800YBL-H(-N)(-BS)
Cooling Only	EACV-P900YA(-N)(-BS)	EACV-P1500YBL(-N)(-BS)	EACV-P1800YBL(-N)(-BS)

\* (-N) indicates model with built-in header.



#### **Remote controller**

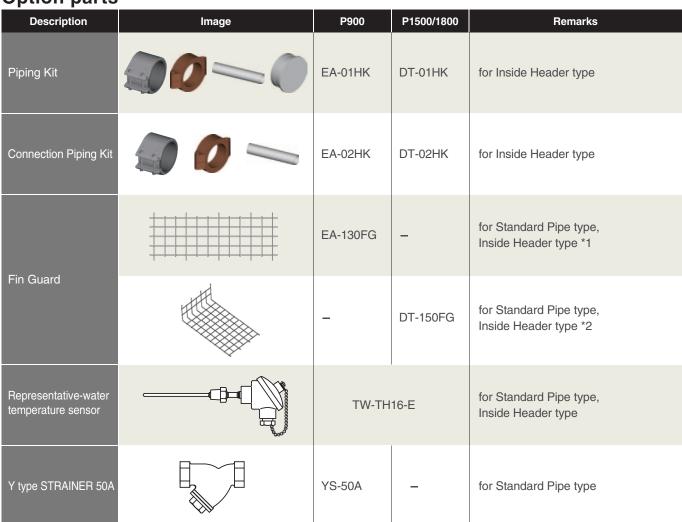
#### Centralized Remote Controller\*



AE-200E/A

\* Connectable to EAHV-P900YA only

#### **Option parts**



EW-50E/A

\*1 Only one piece of fin guard is included. The necessary quantity is as follows.

Module

Module

8 fin guards

s.				Please	refer to th
Modu	Ile Modul	Module			Mod

5 fin guards

Module

11 fin guards

\*2 One set contains 4 fin guards. Please refer to the following installation examples.



Individual Remote Controller

10

0 48.0 c

PAR-W31MAA

0

1000

# Modular Chiller P900

EAHV-P900YA(-N) EAHV-P900YA-H(-N) EACV-P900YA(-N)



## High energy saving performance by the use of inverter compressors

- High efficiency inverter compressor is increased efficiency.
- Optimal control of fans by using inverters contributes to save energy.

#### High functionality of modular chiller

- Up to 6 units can be connected.
- The combination control of modules to compress the capacity of backup.

#### Saving space and installation work

- Small footprint installation help to save space.
- Built-in header type is optional, external piping space can be reduced.

### Easy system control

- Water temperature can be controlled remotely by using local remote controllers.
- By installing an AE-200E/A, it is possible to centrally control e-series and CITY MULTI at the same time.

## **5** Other feature

#### Brine usable

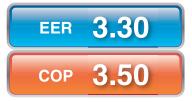
Ability to use brine allows for water supplies of as low as -10°C, suitable for use with process application cooling.

# High energy saving performance by the use of inverter compressors

Each module is provided with two high-efficiency inverter scroll compressors developed by Mitsubishi Electric and can operate optimally according to the load. This improves the high energy saving performance.

#### **Excellent Energy Saving Performance**

#### High EER, High COP



- The air suction area is expanded to maximize the performance of the air heat exchanger.
- Two independent refrigerant circuits are provided in the module to cool and heat water in two stages in series to improve EER and COP.

\* EER shows the value at an outdoor air temperature of 35°C and cool waterinlet/outlet temperatures of 12°C/7°C, respectively. COP shows the value at an outdoor air temperature of 7°C and hot water inlet/outlet temperatures of 40°C/45°C, respectively. Pump input is not included.

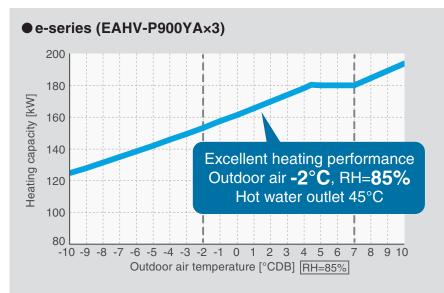
#### High ESEER



#### • Achieved the same ESEER from 30 to 180 HP.

\* ESEER shows the value at an outdoor air temperature of 35°C and cool water inlet/outlet temperatures of 12°C/7°C, respectively. Pump input is not included.

#### **Excellent Heating Performance**

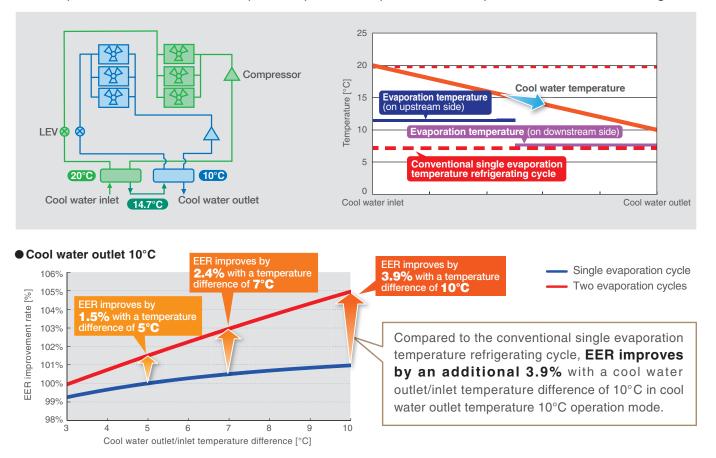


• A heat pump technology captures heat from the outdoor air. The heating performance decrease which occurs with a decrease in outdoor air temperature has been made up for by installing a larger number of units. This disadvantage has been eliminated with the e-series by increasing the heating performance in the low outdoor air temperature range. This allows the user to reduce the required number of units.

#### Large Temperature Difference Operation Significantly Increases Efficiency

#### Two Evaporation Temperature Refrigerating Cycles.

Two evaporators are connected to keep the evaporation temperature on the upstream side of cool water high.



#### **Energy-saving technology**



#### **High Efficiency Inverter Compressor**

DC inverter scroll compressor is incorporated. Two compressors each are incorporated to increase efficiency.

#### **Two-stage Cooling Circuit**

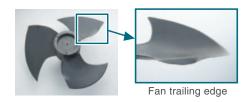
A configuration of two independent refrigerant circuits and the series connection of water-side heat exchangers increase the performance (two-stage cooling).

#### **U-shaped High Performance Compact Air Heat Exchanger**

U-shaped air heat exchangers are used. Installing them in a row makes the system thinner. Weather resistant coating is provided for the heat transfer plate fin as standard.

#### **Inflexed Fan**

Adoption of a fan with improved ventilation characteristics and a newly designed trailing edge that suppresses wind turbulence raises fan operation efficiency.



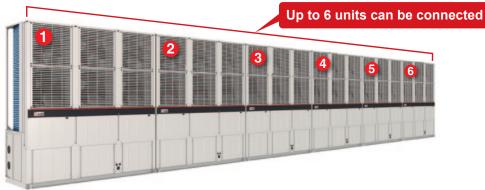
#### **Fan Inverter Control**

Air blower fans are also equipped with an inverter to save energy.

## High functionality of modular chiller

#### Up to 6 units can be connected

• The total capacity can be increased to up to 30HP × 6 units = 180HP. Because units can be installed horizontally in a row, installation in narrow places such as along building walls is possible.



#### **Compression of the capacity of backup**

• The combination control of modules help to reduce the capacity of backup and initial cost.

Mitsubishi Electric modular chiller

Non-modular chiller





With our modular chiller system, even if one module goes down, operation can be continued by the backup module and the remaining modules. This eliminates excessive backup.

## Saving space and installation work

#### **Small Footprint Installation**

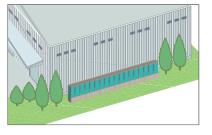
Since this module has a compact and thin body, it is suitable for installation along the exterior walls of buildings or in narrow spaces, and it is possible to install the modules on each floor.

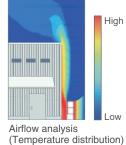


The depth of **900** mm helps save space.

#### Installation example (single-row installation)

Example of installation along the outer wall of a factory





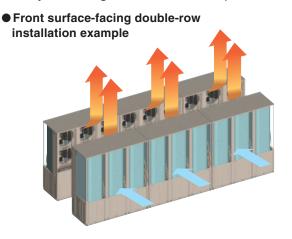
\* For details on installation, refer to the installation manual.

#### Installation example (others)

• Installable in limited space, such as along the outer wall or in the corner of a factory, or in a narrow space of a building.

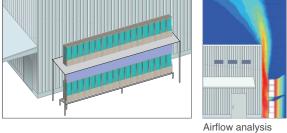
- The compact and thin design allows for the consideration of installation on each floor of a building, as is the case with industrial air conditioners. (If the inside header specification is selected)
- The figure shows the air blowing surface directed toward the wall (a diagonal blowing air guide is equipped as standard). Directing the air blowing surface toward the wall is effective in preventing short cycling.

## The modules can be installed in two rows or in one row on each of two stages using a frame. They can be installed flexibly according to the installation space.



\* For details on installation, please refer to the installation manual.

#### • Single-row double-stack installation example



(Temperature distribution)

High

I ow

• The side-flow feature allows for a single-row double-stack installation by using a frame for the units installed in a row. Additional units can be installed above the units. If you plan to add units in the future, it is recommended to make a plan with consideration given to double-stack installation after the second phase of installation.

• The figure shows an example of using the inside header specification.

<sup>•</sup> The frame is to be supplied at the customer's site.

#### **Inside Header**

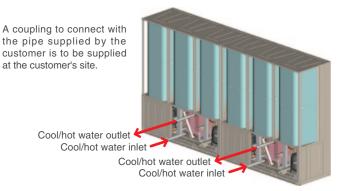
#### "-N" model only

#### Mitsubishi Electric's Unique Inside Header Incorporates Field Water Pipe Header into Unit

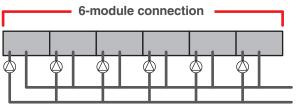
• The field water pipe header section that is usually required to connect the unit to the field water pipe is now available as a manufacturer option (hereinafter referred to as the "inside header") which can be incorporated into the unit at the factory before shipment (a supplied connection kit is used for the connection work at the customer's site).

#### **Standard Pipe Specification**

• The figure shows a 60 HP unit in which two 30 HP modules are connected.



- This allows for incorporating the field water pipe header section into the unit.
- In addition, the field connection work of the inside header is very simple. Significant simplification of the water pipe connection compared to the previous one has reduced the installation time.
  - Field water pipe header connection image \*1 (In the case of installing one pump for one module)

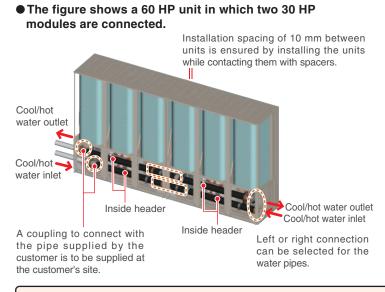


Number of pumps: 6

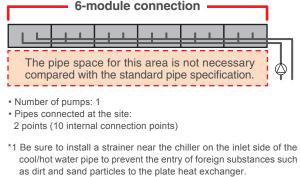
- · Pipes connected at the site: 12 points
- \*1 Be sure to install a strainer (optional parts: YS-50A) near the chiller on the inlet side of the cool/hot water pipe to prevent the entry of foreign substances such as dirt and sand particles to the plate heat exchanger.

It is necessary to install connecting piping for installing a pump for each module.

#### **Inside Header Specification** (Left or right connection can be selected for the water pipes)



• Field water pipe header connection image \*1 (In the case of installing one pump for one unit)



•Since the module contains a header, the external piping space can be reduced, and the on-site water piping work is simpler.\*

It is only necessary to install one pump, and the number of piping connections on site is reduced.

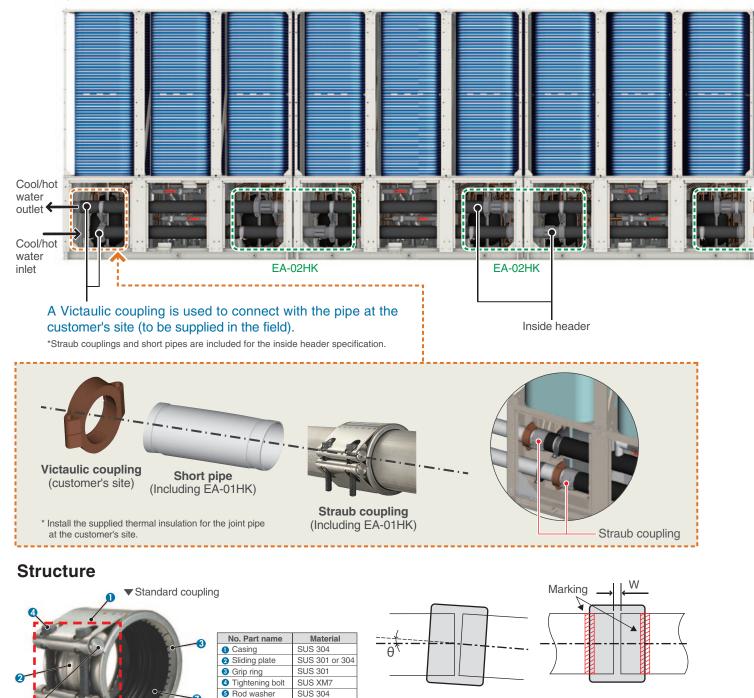
\* On-site piping work using the connection piping kit (optional parts) is required. For more information, please refer to the following page

#### "-N" model only

#### **Inside Header**

#### **About Pipe Connection Kit**

• This figure shows 540 HP (EAHV-P900A-N×6) as an example.



#### 6

The sealed rubber has a lip structure to improve the water-stopping performance.

Rubber sleeve

6 Rod nut

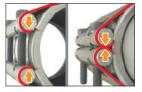
SUS 304

EPDM

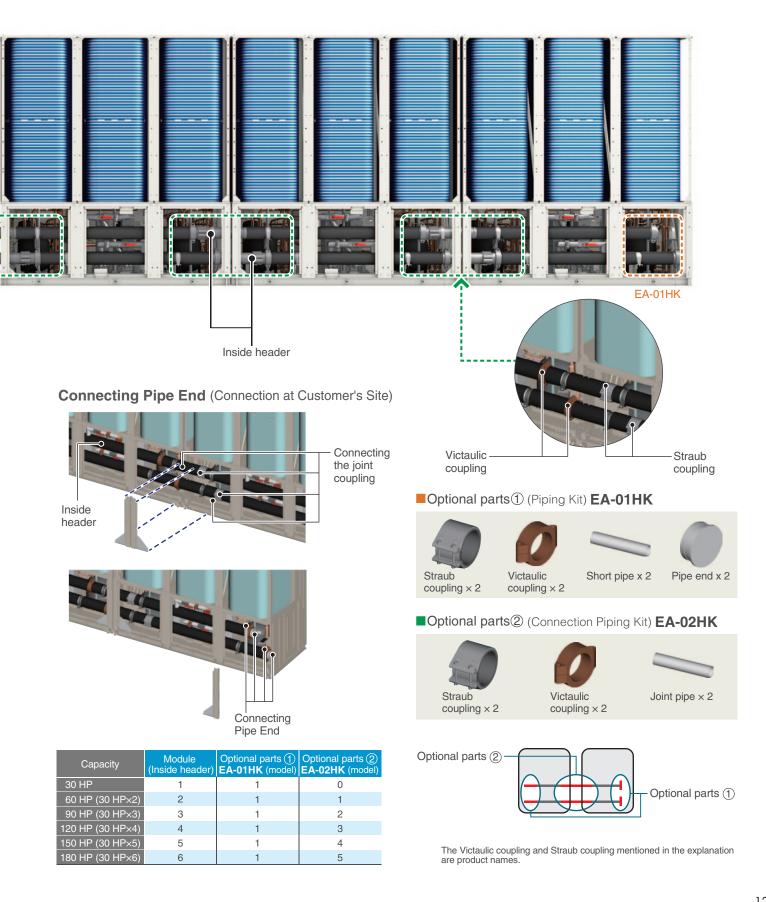
Adjust the position of the Straub coupling so the marking on both sides can be seen.

#### • Allowable clearance and tilt range

Allowable pipe clearance value [W]=0 to 25 mm Allowable pipe tilt angle  $[\theta]{=}{\pm}2^\circ$ 



Just tighten the bolt until the casing fits against (comes into contact with) the metal. Anyone can connect the pipes evenly and securely, regardless of their skills and the type of the pipe used.



## Easy system control

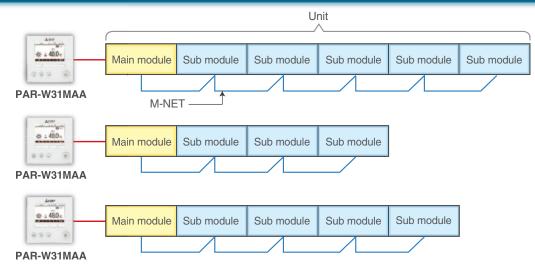
The water temperature in each module can be controlled by using local remote controllers or by using centralized controller "AE-200E/A". The control method can be selected at the request of customer.

#### **Remote control connection**

- Up to 6 modules and one unit can be connected for each remote control.
- Simultaneous control.

Unit Remote Control	PAR-W31MAA
Control	Simultaneous control
Number of modules that can be connected	6
Number of units that can be connected	1
Number of supported water lines	1
ON/OFF	0
Cooling/heating switch	0
FAN operation switch for snowfall	0
Target outlet temperature setting	0
Scheduled operation	0
Individual error display	0
Outlet water temperature setting of 5°C or below (Brine)	0

#### System configuration



#### **Demand control**

Forced capacity control up to the demand upper limit by an external input to the unit (non-voltage normal open). Heating demand is possible in addition to the cooling demand.

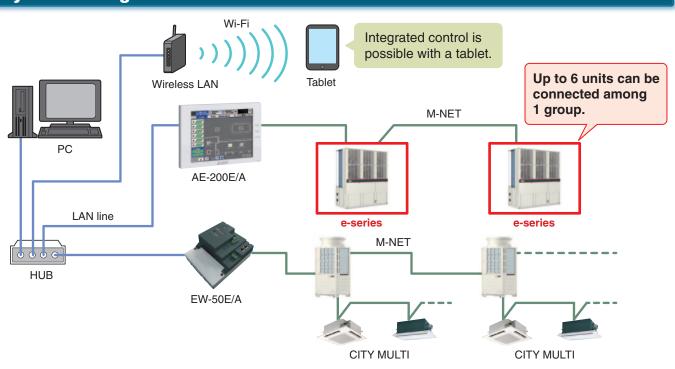
#### **Modular Chiller P900**

#### AE-200E/A

When connected to the AE-200E/A centralized controller, up to 6 e-series units can be connected to 1 group for centralized monitoring and management\*. Combined management of CITY MULTI is also possible.

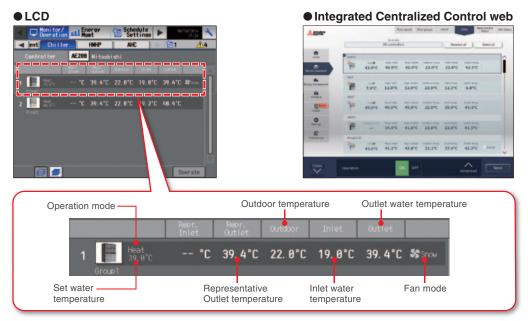
\* Centralized monitoring and management are possible only for M-NET-connected e-series units.
 \* EACV (cooling only type) and P1500, P1800 models cannot be connected.

#### System configuration



#### Monitoring on LCD touch panel and web browser

Monitoring of the operating condition—including the water temperature—of e-series units are possible from the LCD screen of the AE-200E/A or from a Web browser.



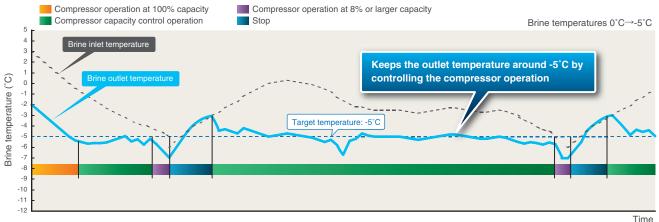


#### The EACV-P900YA(-N) model is suitable for versatile use, including process cooling.

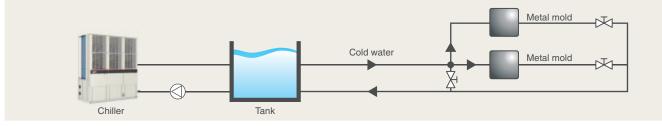
#### \*P1500/P1800 is not usable

• The EACV-P900YA(-N) model supports a wider outlet water temperature setting range (between 5°C and -10°C) and is suitable for use for a variety of applications. The use of inverter controlled fan and compressor enables precise control of outlet water temperature, which is essential in process cooling. This model is also suitable for use at metal and food factories and for use to cool testing equipment at hospitals.

#### Inverter controlled fan and compressor enables precise control of outlet temperatures on air-cooled unit.



#### **Application examples**



#### Manufacturing industries

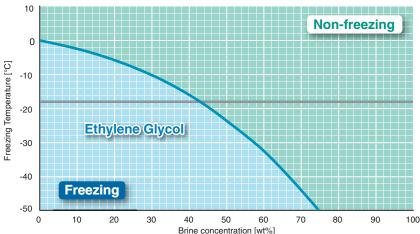
Temperatures of metal for molding plastic products such as housings of electric products going out of range even in a single circuit shuts down the entire system, and its recovery takes time. This model helps boost productivity by ensuring stable temperature control.

#### Food industries

Bread factories, beer brewery factories, and wholesale fish markets

#### Medical industries

For cooling MRI and CT equipment



Brine is a mixture of water and antifreeze solution that brings the freezing point down to prevent freezing at subzero temperatures. The freezing point depends on the percentage of antifreeze, whose main component is ethylene glycol. This model is available with the outlet water temperature setting range down to -10°C.

Note; The graph was referred from chemical company data. But Freezing Temperature condition will be slightly different based on each company. Please confirm detail data to the chemical company directly. It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -18°C or less.

#### What is brine?

#### **Modular Chiller P900**



#### Specifications (Cooling only model)

	( = = = = = = = =	<b>J J - /</b>			www.eurovens-certification.
Model				EACV-P900Y	/A(-N)(-BS)
Power source				3-phase 4-wire 380-4	
Capacity change mode				Capacity priority	COP priority
Cooling capacity *1			kW	90.00	63.00
Water			kcal/h	77,400	54,180
			BTU/h	307,080	214,956
		Power input *2	kW	27.27	16.27
		Current input 380-400-415V	A	46.0 - 43.7 - 42.2	27.5 - 26.1 - 25.2
			~		
	Pump input is not			3.30	3.87
	included	ESEER		5.66	_
	Certified value by	EER *3		3.08	3.76
	EUROVENT	ESEER *3 *4		4.71	_
		ESEER (Includes pump input based on EN14511)	*3 *5	5.46	_
		IPLV *6	kW/kW	6.34	_
		Water flow rate	m³/h	15.5	10.8
			kW	56.73	39.34
			kcal/h	48,788	33,832
			BTU/h	193,563	134,228
Cooling capacity *7 *8		Power input *2	kW	25.98	15.78
Brine(ethylene glycol 35wt	%)	Current input 380-400-415V	A	43.9 - 41.7 - 40.2	26.7 - 25.4 - 24.4
Dimeterrylene giycol 35wt	/0]		A		
		EER(Pump input is not included)		2.18	2.49
		EER(Includes pump input based on EN14511) *3		2.10	2.42
		Brine flow rate	m³/h	11.5	8.0
Maximum current input			A	61	
•		Water *9	kPa	135	65
Water pressure drop					
		Brine(ethylene glycol 35wt%) *8 *10	kPa	106	50
		Cooling	°C	Outlet water	
		Water	°F	Outlet water 4	41~77 *13
Temp range		Cooling	°C	Outlet brine -10	0~25 *8 *14
		Brine(ethylene glycol 35wt%)	°F	Outlet brine 14~77 *8 *14	
		Dime(earlylene grycor cowr/o)	°C	-15~43 *13 *14	
		Outdoor			
			°F	5~109.4	
Circulating water volume ra			m³/h	7.7~2	
Sound pressure level (mea	sured in anechoic room	) at 1m *1	dB (A)	65	63
Sound power level (measu	red in anechoic room) *	1	dB (A)	77	75
Diameter of water pipe		Inlet	mm (in)	50A (2B) housi	
			( /		
(Standard piping)		Outlet	mm (in)	50A (2B) housi	
Diameter of water pipe		Inlet	mm (in)	100A (4B) housing type joint	
(Inside header piping)		Outlet	mm (in)	100A (4B) housi	ing type joint
External finish				Polyester powder co	pating steel plate
External dimension HxWxD	)		mm	2450 x 225	
	·	Standard piping	kg (lbs)	957 (21	
Net weight					
5		Inside header piping	kg (lbs)	992 (21	
Design pressure		R410A	MPa	4.15	5
Jesign pressure		Water	MPa	1.0	
		Water side		Stainless steel plate a	
Heat exchanger		Air side		Plate fin and c	
				Inverter scroll herm	
		Туре			
		Maker		MITSUBISHI ELECTR	
		Starting method		Invert	ter
Compressor		Quantity		2	
		Motor output	kW	11.7 >	(2
		Case heater	kW	0.045	
			KVV		
		Lubricant		MEL	
			m³/min	77 x	
		Air flow rate	L/s	1283 :	x 6
Fan			cfm	2719	
		Type, Quantity	0	Propeller	
		Starting method		Invert	
		Motor output	kW	0.19 >	-
		High pressure protection		High pres.Sensor & High pres.	Switch at 4.15MPa (601psi)
Protection		Inverter circuit		Over-heat protection,	
		Compressor		Over-heat protection, of	
	T (OND \$40	Compressor			
	Type/GWP *12			R410A/	
	Factory charged	Weight	kg	12	
	Factory charged	CO2 equivalent *12	t	25.0	8
Refrigerant	Maximum	Weight	kg	26	
longorant	additional charge				
	auunonal charge	CO2 equivalent *12	t	54.2	
	Total charge	Weight	kg	38	
	rotal onlargo	CO2 equivalent *12	t	79.3	7

Note

\*1 Under normal cooling conditions at outdoor temp 35°CDB/24°CWB (95°FDB/75.2°FWB) outlet water temp

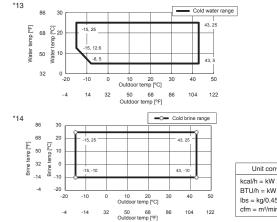
1 Under normal cooling conditions at outdoor temp 35°CDB/24°CWB (95°FDB/75.2°FWB) outlet water temp 7°C (44.6°F) inlet water temp 12°C (53.6°F).
2 Pump input is not included.
3 Pump is not included in e-series.
4 EN14511 standard (2013) formula is applied to figure out this value in case of fixed flow rate operation (flow rate is fixed at any heat load)
Pump input is included in cooling capacity for EER calculation. Condition of water inlet and outlet is fixed at any leat 12°C and outlet 7°C.

at inlet 12°C and outlet 7°C. 5 EN14511 standard (2013) formula is applied to figure out this value in case of variable flow rate operation (flow rate varies per heat load). Pump input is included in cooling capacity for EER calculation. Condition of water temperature : inlet water temperature varies due to fixed water flow rate and outlet is fixed at outlet 7°C.
\*6 Calculations according to standard performances (in accordance with AHRI 550-590).

\*7 Under normal cooling conditions at outdoor temp 35°CDB/24°CWB (95°FDB/75.2°FWB) outlet brine temp -5°C (23.0°F) inlet brine temp 0°C (32.0°F).
\*8 Set the dipswitch SW3-6 on both main and sub modules to ON.

Set the uppswinct sware on both main and sub moules to 0x.
9 Under normal cooling conditions capacity 90kW, water flow rate 15.5m3/h
\*10 Under normal cooling conditions capacity 56.73kW, brine flow rate 11.5m3/h
\*11 Amount of factory-charged refrigerant is 6 (kg)x 2. Please add the refrigerant at the field.
\*12 These values are based on Regulation (EU) No.517/2014.
\*Please admays make water circulate, or pull the circulation water out completely when not in use.
\*Please at the getting the state of the state o

Please do not use groundwater or well water in direct. \*The water circuit must be closed circuit. \*Due to continuous improvement, the above specifications may be subject to change without notice.



Unit converter  $kcal/h = kW \times 860$ BTU/h = kW x 3,412 lbs = kg/0.4536 cfm = m3/min x 35.31

#### Specifications (Heatpump model)



Model				EAHV-P900YA(-N)(-BS)		
ower source				3-phase 4-wire 380	-400-415V 50/60Hz	
apacity change mode	9			Capacity priority	COP priority	
ooling capacity *1			kW	90.00	63.00	
			kcal/h	77,400	54,180	
			BTU/h	307,080	214,956	
Power input *3			kW	27.27	16.27	
Current input 38	80-400-415V		A	46.0 - 43.7 - 42.2	27.5 - 26.1 - 25.2	
Pump input is n	not included	EER		3.30	3.87	
1 unip input is it	lot included	ESEER		5.66	_	
Certified value I		EER *4		2.94	3.76	
		ESEER *4 * 6		4.71	_	
ESEER (Include	es pump input based on E	N14511) *4 *7		5.46	_	
IPLV *8			kW/kW	6.34	_	
Water flow rate	•		m³/h	15.5	10.8	
eating capacity *2			kW	90.00	63.00	
			kcal/h	77,400	54,180	
			BTU/h	307,080	214,956	
Power input *3	}		kW	25.71	16.96	
Current input 38			A	43.4 - 41.2 - 39.7	28.6 - 27.2 - 26.2	
	out is not included)			3.50	3.71	
	pump input based on EN1	4511) *4		3.25	3.61	
		class for medium-temperature application		A+	_	
		class for low-temperature application		A+	_	
Water flow rate			m³/h	15.5	10.8	
aximum current input			A	6		
ater pressure drop			kPa	135	65	
	0		°C	Outlet wate		
		Cooling	°F	Outlet water		
			°C			
emp range		Heating	°F	Outlet water 30~55 *11 Outlet water 86~131 *11		
			°C	-15~43 *11		
		Outdoor	°F	5~109.4 *11		
irculating water volum			m³/h	7.7~25.8		
	measured in anechoic roo		dB (A)	65	63	
	easured in anechoic room)		dB (A)	77	75	
iameter of water pipe	)	Inlet	mm (in)	50A (2B) hou		
Standard piping)		Outlet	mm (in)	50A (2B) hou		
iameter of water pipe	9	Inlet	mm (in)	100A (4B) housing type joint		
nside header piping)		Outlet	mm (in)	100A (4B) housing type joint		
xternal finish				Polyester powder		
xternal dimension Hx	WxD		mm	2450 x 22		
et weight		Standard piping	kg (lbs)	987 (		
or noight		Inside header piping	kg (lbs)	1022		
esign pressure		R410A	MPa	4.	15	
osigii piessuie		Water	MPa		.0	
eat exchanger		Water side		Stainless steel plate		
earexchanger		Air side			l copper tube	
		Туре		Inverter scroll her		
		Maker		MITSUBISHI ELECT	RIC CORPORATION	
		Starting method		Inve		
ompressor		Quantity			2	
		Motor output	kW		7 x 2	
		Case heater	kW	0.04	5 x 2	
		Lubricant			L32	
			m³/min	77	x 6	
		Air flow rate	L/s		3 x 6	
Fan Type, Quantity			cfm	2719 x 6		
		Type, Quantity			r fan x 6	
		Starting method		Inve		
		Motor output	kW		9 x 6	
		High pressure protection			s.Switch at 4.15MPa (601psi)	
rotection		High pressure protection Inverter circuit			Over current protection	
01001/011		Compressor			protection	
	Type/GWP *10	Compressor			A/2088	
		Woight	ka		2	
	Factory charged	Weight	kg			
-fui		CO <sub>2</sub> equivalent *10	t		.08	
efrigerant	Maximum	Weight	kg		6	
	additional charge	CO2 equivalent *10	t		.29	
	Total charge	Weight	kg		8	
		CO2 equivalent *10	t	79	.37	

 Note.
 CO2 equivalent \*10

 Note.
 Under normal cooling conditions at outdoor temp 35°CDB/24°CWB (95°FDB/75.2°FWB) outlet water temp 7°C (44.6°F) inlet water temp 12°C (53.6°F).

 \*2
 Under normal heating conditions at outdoor temp 7°CDB/6°CWB (44.6°FDB/42.8°FWB) outlet water temp 45°C (113°F) inlet water temp 40°C (104°F).

 \*3
 Pump input is not included.

 \*4
 Pump is not included.

 \*5
 Under normal cooling or heating conditions capacity 90kW, water flow rate 15.5m3/h

 \*6
 EN14511 standard (2013) formula is applied to figure out this value in case of fixed flow rate operation (flow rate is fixed at any heat load)

 Pump input is included in cooling capacity for EER calculation. Condition of water inlet and outlet is fixed at inlet 12°C and outlet 7°C.

 \*7
 EN14511 standard (2013) formula is applied to figure out this value in case of variable flow rate operation (flow rate varies per heat load).

 Pump input is included in cooling capacity for EER calculation.

 Condition of water temperature : inlet water temperature varies due to fixed water flow rate and outlet is fixed at outlet 7°C.

 \*8
 Calculations according to standard performances (in accordance with AHRI 550-590).

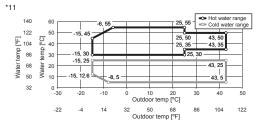
 \*9
 Amount of factory-charged refrigerant is 6 (kg)×2. Please add the refrigerant at the field.

 \*10
 These values are based on Regulation (EU) No.517/2014.

 \*Please d

Please always make water circulate, or pull the circulation water out completely when not in use. \*Please do not use groundwater or well water in direct. \*The water circuit must be closed circuit.

\*Due to continuous improvement, the above specifications may be subject to change without notice.





#### **Modular Chiller P900**



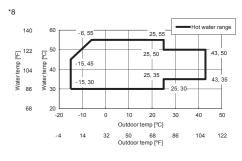
#### Specifications (Heating only model)

Model				EAHV-P900YA	A-H(-N)(-BS)
Power source				3-phase 4-wire 380-4	00-415V 50/60Hz
Capacity change mod	le			Capacity priority	COP priority
leating capacity *1			kW	90.00	63.00
5			kcal/h	77,400	54,180
			BTU/h	307,080	214,956
Power input *	2		kW	25.71	16.96
Current input 3			A	43.4 - 41.2 - 39.7	28.6 - 27.2 - 26.2
	iput is not included)		~	3.50	3.71
	pump input based on EN1	4511\ *2		3.25	3.61
		y class for medium-temperature application		A+	-
		class for low-temperature application		A+ A+	
		y class for low-temperature application		15.5	10.8
Water flow rate			m³/h A	15.5 61	10.8
aximum current inpu				-	
ater pressure drop	*5		kPa	135	65
		Heating	°C	Outlet water	
emp range			°F	Outlet water 8	
		Outdoor	°C	-15~43	
		Guiddol	°F	5~109.4	1 *8
irculating water volu	me range		m³/h	7.7~25	
Sound pressure level (measured in anechoic room		m) at 1m *4	dB (A)	65	63
ound power level (m	easured in anechoic room)	*4	dB (A)	77	75
iameter of water pipe	9	Inlet	mm (in)	50A (2B) housir	ng type joint
Standard piping)		Outlet	mm (in)	50A (2B) housir	ng type joint
iameter of water pipe	9	Inlet	mm (in)	100A (4B) housing type joint	
(Inside header piping)		Outlet	mm (in)	100A (4B) housi	
External finish		outor		Polyester powder coating steel plate	
xternal dimension H	vW/vD		mm	2450 x 225	
		Standard piping	kg (lbs)	987 (21	
et weight		Inside header piping	kg (lbs)	1022 (2253)	
		R410A	MPa	4.15	
esign pressure		Water	MPa	1.0	
			MPa	1.0 Stainless steel plate and copper brazing	
eat exchanger		Water side		Plate fin and copper tube	
•		Air side			
		Туре		Inverter scroll herm	
		Maker		MITSUBISHI ELECTRI	
		Starting method		Invert	er
ompressor		Quantity		2	
		Motor output	kW	11.7 x	
		Case heater	kW	0.045	
		Lubricant		MEL3	
			m³/min	77 x	
		Air flow rate	L/s	1283 )	к 6
			cfm	2719 x 6	
Fan		Type, Quantity		Propeller	fan x 6
		Starting method		Inverter	
		Motor output	kW	0.19 x	
Protection		High pressure protection		High pres.Sensor & High pres.	
		Inverter circuit		Over-heat protection, Ov	
		Compressor		Over-heat p	
	Type/GWP *7			R410A/2	
		Weight	ka	12	2000
	Factory charged	CO2 equivalent *7	kg	25.0	9
-frime and			t		0
efrigerant	Maximum	Weight	kg	26	2
	additional charge	CO <sub>2</sub> equivalent *7	t	54.2	9
	Total charge	Weight	kg t	38	
		CO2 equivalent *7		79.3	7

Note.

Note. \*1 Under normal heating conditions at outdoor temp 7°CDB/6°CWB (44.6°FDB/42.8°FWB) outlet water temp 45°C (113°F) inlet water temp 40°C (104°F). \*2 Pump is not included. \*3 Pump is not included in e-series. \*4 Under normal heating conditions at outdoor temp 7°CDB/6°CWB (44.6°FDB/42.8°FWB) outlet water temp 45°C (113°F) inlet water temp 40°C (104°F). \*5 Under normal heating conditions capacity 90kW, water flow rate 15.5m3/h \*6 Amount of factory-charged refrigerant is 6 (kg)x2. Please add the refrigerant at the field. \*7 These values are based on Regulation (EU) No.517/2014. \*Please don't use the steel material for the water piping material. \*Please always make water circulate, or pull the circulation water out completely when not in use. \*Please on ot use groundwater or well water in direct. \*The water circuit must be closed circuit.

\*The water circuit must be closed circuit. \*Due to continuous improvement, the above specifications may be subject to change without notice.



Unit converter  $kcal/h = kW \times 860$ BTU/h = kW x 3,412 lbs = kg/0.4536 cfm = m<sup>3</sup>/min x 35.31

# Modular Chiller P1500/P1800

EAHV-P1500YBL EAHV-P1800YBL EAHV-P1500YBL-H EAHV-P1800YBL-H EACV-P1500YBL EACV-P1800YBL

> Top flow type using high-efficiency fan

Y-shaped structure ensures intake air passage

Equipped with high-efficiency inverter compressors

#### High energy saving performance by the use of inverter compressors

• High energy-saving performance thanks to high-performance inverter compressor and proprietary Y-shaped construction.

#### High functionality of modular chiller

- Up to 6 units of each module can be connected among 1 group, so capacity can be increased up to 360HP(60HP × 6 units).
- The combination control of modules to compress the capacity of backup.
- Optimum frequency control when connecting multiple units ensures energy savings.
- Emergency operation mode and rotation operation are available.

#### Saving space and construction work

• Inside header series available for space savings and construction savings of piping components.

# High energy saving performance

The rated and seasonal energy efficiency ratios have been increased to achieve high energy saving performance.

Rated effic	iency	Eurovent effic Rank A ac	
P1500		3.19	The use of the high-efficiency inverter compressors achieves high energy saving performance. The 50 HP model has cooling EER and heating
	СОР	3.29	COP rating corresponding to energy saving class A. *1 Compliant with EN14511
* EAHV model			

#### Seasonal efficiency



The use of the high-efficiency inverter compressors ensures optimum operation according to the operation load. The compressors can operate efficiently even during nighttime and intermediate seasons with low load, thereby saving energy throughout the year.

\*1 Under normal cooling conditions at outdoor temp 35°DB/24°WB(95°FDB/75.2°FWB) outlet water temp 7°C(44.6°F) inlet water temp 12°C(53.6°F). Pump input is included in cooling capacity and power input based on EN14511.

#### Key components save energy

By controlling the frequency of the inverter compressors, the rated efficiency and the seasonal efficiency are higher. This achieves optimum energy saving according to the operation load.

#### Equipped with high-efficiency inverter compressors

Each module is equipped with four high-efficiency inverter compressors, developed by Mitsubishi Electric. The four compressors operate as two pairs. The inverters observe the load and control the compressors so that they can optimally operate in one module.

The compressors use the IH warmer method. Heat is generated by the magnetic material characteristics of the motor core unit to prevent liquid refrigerant from remaining in the compressor when the unit stops. This reduces standby power when the module is stopped compared to the crankcase heater method.

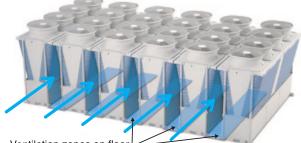
#### **Unique Y-shaped structure**

When the modules are connected, the intake air passages can be ensured on the floor and sides. This structure contributes to effective operation.









Ventilation zones on floor

## High functionality of modular chiller

#### The capacity among 1 group can be increased to up to 360 HP by combining modules.

• Large-capacity 50 HP and 60 HP modules are increased.

Six 60 HP modules (= 360 HP) can be installed on a floor area of 8.53 m × 5.2 m including the service space. \* Only modules with the same capacity can be combined.



EAHV-P1500YBL(-N) EAHV-P1500YBL-H(-N)

EACV-P1500YBL(-N)



Heat Pump	EAHV-P1800YBL(-N)
Heating Only	EAHV-P1800YBL-H(-N)
Cooling Only	EACV-P1800YBL(-N)

\* (-N) indicates an inside header model.



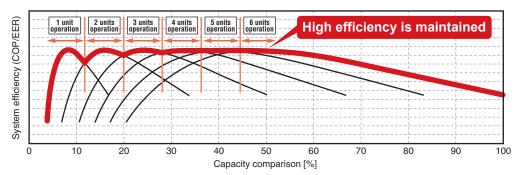
#### Optimum frequency control for further energy saving

When multiple units are connected, the frequency of each compressor is controlled during operation to increase the efficiency of each unit, achieving high energy saving performance. This control can be implemented by simply connecting to our unique M-NET without needing any other on-site design.

\* The following is an example of operation.

Heat Pump

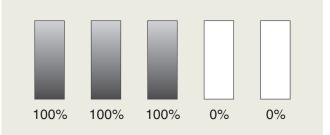
Heating Only Cooling Only



#### When the overall system load is 60%

\* The following is an example of operation.

#### Without optimum frequency control



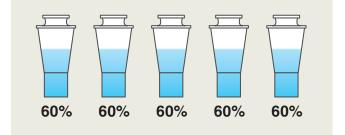
With non-inverter compressors, it is only possible to turn the unit on or off, and the compressor frequency cannot be adjusted according to the required capacity.

When the overall system load is 30%

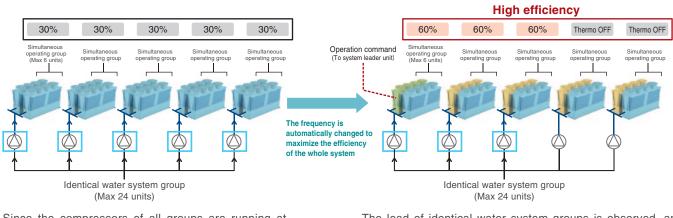
Without optimum frequency control

#### With optimum frequency control

With optimum frequency control



Our modules are equipped with inverter compressors, so the system can be operated in frequency ranges in which the efficiency of each unit is high. Optimum frequency control of each unit increases the efficiency of the whole system.



Since the compressors of all groups are running at inefficient frequencies, the efficiency of the whole system lower.

In addition, all the pumps are operating becomes with the units, lowering the system efficiency further. The load of identical water system groups is observed, and the frequency of each group can be controlled to increase the efficiency. As shown in the above image, when the overall system load is 30%, three groups are operated at 60% at which the efficiency of each group is high, and the remaining groups are set to the thermo OFF state. Then, the output of the pumps connected to the remaining group can be decreased, and the efficiency of the whole system can be increased. This control is completed by connecting to M-NET. There is no need to prepare sensors, and the instrumentation is simple.

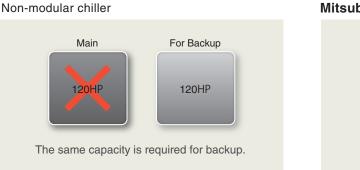
System leader unit Group leader unit Sub unit

#### Operation of optimum frequency control

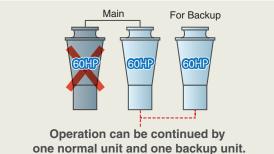
a) One system leader unit is specified to control the modules in the system.

- b) The board of the system leader unit collects the operating frequency of each module.
- c) The board of the system leader unit calculates the number of running units with which the system can be operated at high efficiency.
- d) The system leader unit transmits the start or stop command to each group leader unit.
- e) Each sub unit starts or stops according to the operation of the group leader unit.

#### **Compression of the capacity of backup**



#### Mitsubishi Electric's modular chiller



When a non-modular chiller is used as the main 120HP unit, it is required to prepare same capacity as a backup. When Mitsubishi Electric modular chiller is used, two units can be used even if one unit goes down, and the operation can be continued normally. It helps to compress the capacity of backup.

#### **Emergency operation mode**

#### When a single unit

- The unit contains four compressors developed by Mitsubishi Electric.
- The four compressors operate as two pairs. If something is wrong with one of the two pairs, the other pair (2 compressors) can temporarily continue to operate.



#### When multiple units

• If one of the units goes down, the remaining units can continue to operate.

Each unit has a function for independently controlling the outlet water temperature. Even if the main unit goes down, operation can be continued.

\* Units that have been stopped by thermo OFF before the main unit goes down are kept in the thermo OFF mode.



#### **Rotation operation**

When multiple modules are installed, the operating time of each module in the same system can be equalized according to the load of the whole system.



# Saving space and installation saving

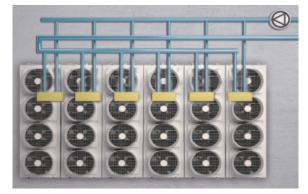
#### Selectable piping system

Standard piping and built-in header types are available. The optimum type can be selected according to the design and construction needs of the building.

#### Lineup

#### Standard piping type

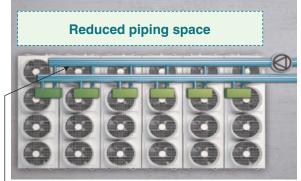
Type without built-in pump or header



#### Advantages

The flexibility of design is high, and it is possible to select the most suitable number of pumps and water circuit for the on-site system. Built-in header type (models with "-N" in the name only)

Type of built-in header piping for connection between modules



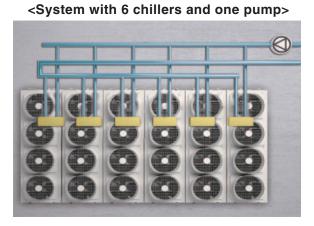
-Built-in header

#### Advantages

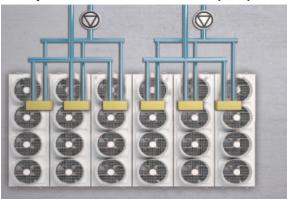
The piping space and number of connections are reduced, allowing simple construction and short construction times. \* It is not possible to build both the pump and the header in each module.

#### Standard piping type

The flexibility of design is high, and the system can be designed according to the on-site system and load pattern. Up to 24 units (4 groups  $\times$  6 units) can be connected to one system. The number of pumps and the piping structure can be designed according to the on-site.



#### <System with 6 chillers and 2 pumps>



#### Built-in header type

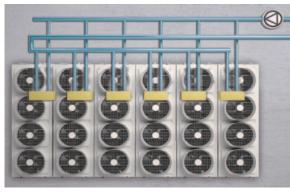
(models with "-N" in the name only)

The piping to connect to other units is built into each unit. The number of piping connections is reduced (saving construction work and reducing the construction time), and the installation space can be also reduced.

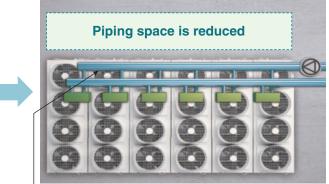
Space saving

**Construction saving** 

#### <Standard piping construction>

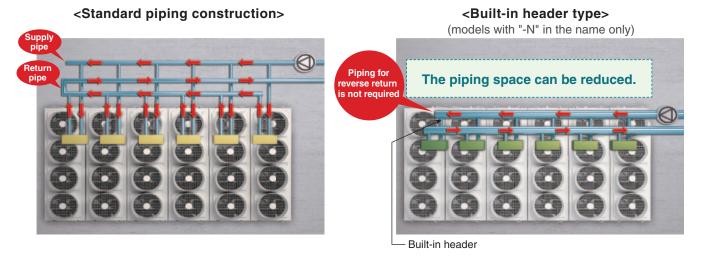


<Built-in header type>



— Built-in header

#### Space for return piping is not required



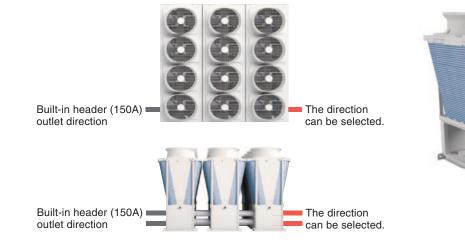
With standard piping construction, the customer must determine and design the return piping.

The supply pipe and return pipe of each module must have the same overall length and piping resistance to keep a balance among the flow rates to the modules. Therefore, piping space and equipment costs are required. For the built-in header type, the size of the piping from the pump is increased, so that water pressure to the modules can be maintained stably regardless of the distance from the pump. It is unnecessary to prepare the piping for reverse return.

The piping space and equipment cost are reduced, because the modules are supplied with built-in piping.

#### Details of built-in header type modules

Up to six units with built-in headers can be connected. (Piping size: 150A) When 6 units or a less are connected, flow adjustment and reverse return piping for each unit are unnecessary.





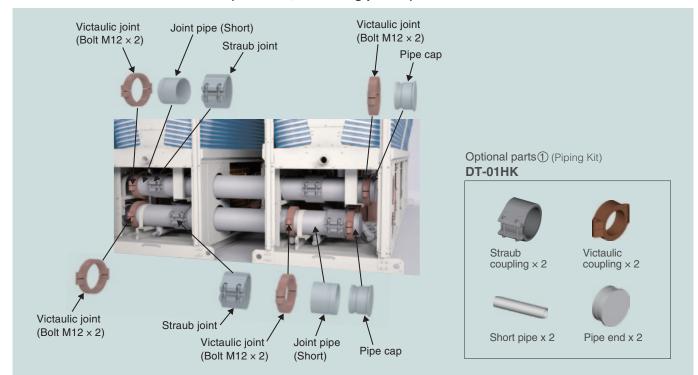
Built-in header (150A) outlet direction

Example of construction for built-in header type modules



\* Heat insulation of the connection piping between units must be applied on site.

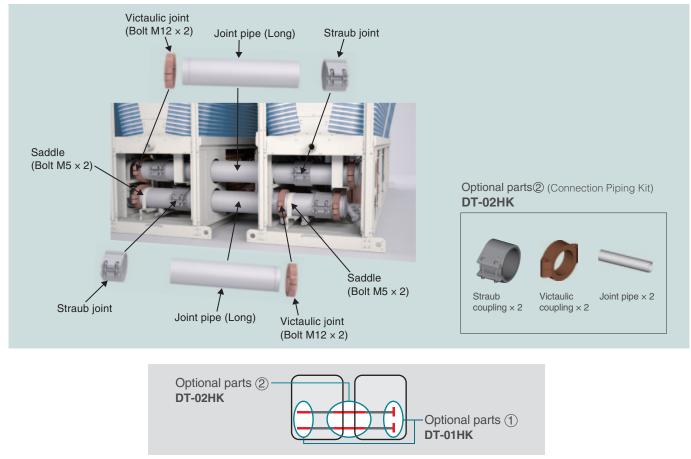
#### Procedure for installing the connection kit



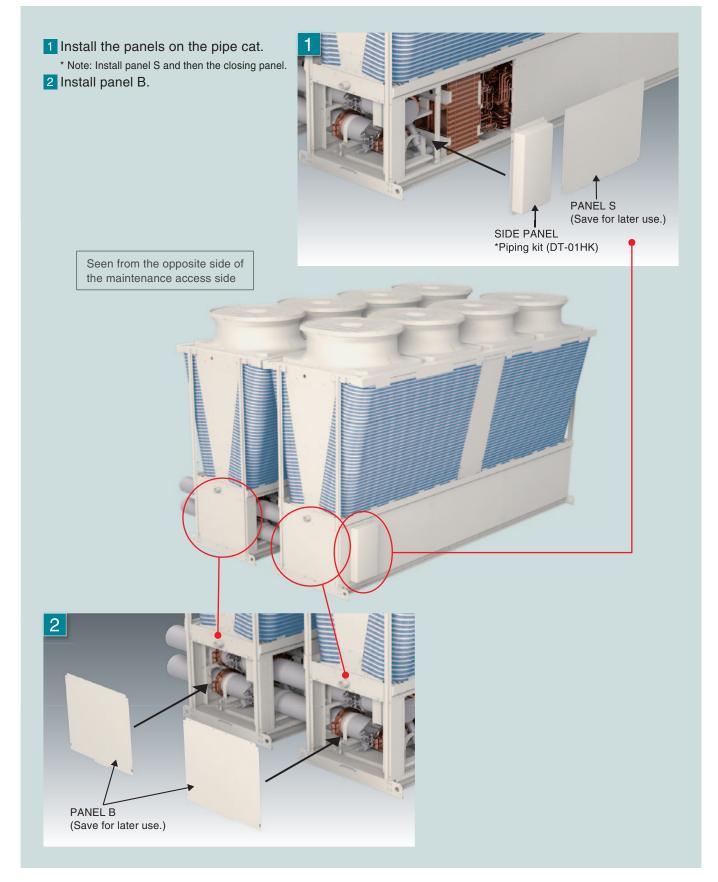
Installation of end connection kit (DT-01HK, excluding panels)

#### Installation of connection kit (DT-02HK, excluding panels)

\* Please remove the panels before installing the connection kit.



#### Installation of panels





\* P1500, P1800 models cannot connect to AE-200E/A, EW-50E/A.

#### **Remote controller**

You can perform basic operations, such as starting, stopping, mode switching, water temperature setting and schedule setting, by connecting a remote controller.



#### Major functions

Control function (function of chiller body)	Control of number of units Control to prevent simultaneous defrosting
	Error code
Display	Current water temperature
	Operation mode
	Scheduled operation (daily/weekly)
	Demand
Operation/setting	Snow/regular
	Cooling/HeatingECO/Anti-freeze
	ON/OFF

#### **External signal input**

Basic operations, such as starting, stopping, mode switching and water temperature setting, can be performed by inputting external signals directly to the chiller body.

\* Optional products, such as remote controllers, are not always required.

## On-site control panel



#### Major functions

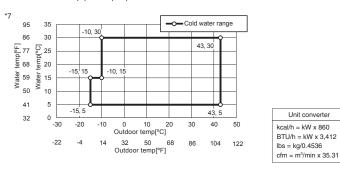
	ON/OFF
	Cooling/Heating
Input	Snow/regular
	Demand
	Target water temperature
	Operation mode
Output	Under operation
Output	Under defrosting
	Error
Control function	Control of number of units
(function of chiller)	Control to prevent simultaneous defrosting

#### Specifications (Cooling only model)

Model				EACV-P1500YBL(-N)(-BS)	EACV-P1800YBL(-N)(-BS	
Power source					-400-415V 50/60Hz	
			kW	150.00	180.00	
			kcal/h	129,000	154,800	
Cooling capacity			BTU/h	511,800	614,160	
Jooling capacity	1	Power input	kW	45.10	59.01	
		EER		3.33	3.05	
		IPLV *5		6.55	6.33	
		Water flow rate	m³/h	25.8	31.0	
			kW	148.58	177.76	
			kcal/h	127,779	152,874	
			BTU/h	506,955	606,517	
		Power input	kW	46.52	61.25	
Cooling capacity(E	N14511) *0	EER	K V V	3.19	2.90	
Jooling capacity(E	1114511) 2					
		Eurovent efficiency class		A	B	
		ESEER *6		4.74	4.45	
		SEER	0.0	4.62	4.58	
		Water flow rate	m³/h	25.8	31.0	
Current input		Cooling current 380-400-415V *1	A		3 - 70	
unent input		Maximum current	A		11	
Vater pressure dr	op *1		kPa	114	164	
		Casling	°C	Outlet wate	er 5~30 *7	
Town younge		Cooling	°F	Outlet wate	er 41~86 *7	
Temp range			<b>0°</b>		43 *6	
		Outdoor	°F		9.4 *6	
Circulating water v	volume range		m³/h		~34.0	
	vel (measured in anechoic room)	akdma *d	dB (A)	66	68	
			dB (A)	84	86	
	I (measured in anechoic room) *					
Diameter of water	pipe	Inlet	mm (in)		ousing type joint	
Standard piping)		Outlet	mm (in)		ousing type joint	
Diameter of water pipe Inlet			mm (in)		using type joint	
(Inside header piping) Outlet		Outlet	mm (in)		using type joint	
External finish			Polyester powder	coating steel plate		
External dimension HxWxD			mm	2350 x 34	00 x 1080	
de transferie t		Standard piping	kg (lbs)	1240	(2734)	
Net weight		Inside header piping	kg (lbs)	1256	(2769)	
		R410A	MPa		15	
Design pressure		Water	MPa		.0	
		Water side	ini u		and copper brazing	
leat exchanger		Air side			Plate fin and copper tube	
		Type			metic compressor	
		Maker			RIC CORPORATION	
Compressor		Starting method			Inverter	
		Quantity			4	
		Motor output	kW		7 x 4	
		Lubricant			L32	
			m³/min		5 x 4	
		Air flow rate	L/s	441	4417 x 4	
an			cfm	935	7 x 4	
		Type, Quantity		Propelle	er fan x 4	
		Starting method		Inve	erter	
		Motor output	kW	0.94	4 x 4	
Protection		High pressure protection			s.Switch at 4.15MPa (601psi)	
		Inverter circuit			Over current protection	
		Compressor			protection	
	Type / GWP *4	Compressor				
	Type/GWP 4	14/-1-64	l in		/ 2088	
	Factory charged	Weight	kg		2.0	
		CO <sub>2</sub> equivalent *4	t		.06	
Refrigerant *3	Maximum additional charge	Weight	kg		3.0	
	maximum additional onarge	CO2 equivalent *4	t		0.23	
	Total charge	Weight	kg	60	0.0	
	Total charge	CO <sub>2</sub> equivalent *4	t	125	5.29	
		Control			EV	

Note.
 \*1 Under normal cooling conditions at outdoor temp 35°CDB/24°CWB(95°FDB/75.2°FWB) outlet water temp 7°C(44.6°F) inlet water temp 12°C(53.6°F). Pump input is not included in cooling capacity and power input.
 \*2 Under normal cooling conditions at outdoor temp 35°CDB/24°CWB(95°FDB/75.2°FWB) outlet water temp 7°C(44.6°F) inlet water temp 12°C(53.6°F). Pump input is included in cooling capacity and power input based on EN14511.
 \*3 Amount of factory-charged refrigerant is 3(kg) x 4. Please add the refrigerant at the field.
 \*4 These values are based on Regulation(EU) No.517 / 2014.
 \*5 IPLV is calculated in accordance with APRI 550-590.
 \*6 ESEER is calculated in accordance with EUROVENT conditions.
 \*Please don't use the steel material for the water piping.
 \*Please don't use the steel material for the water piping.
 \*Please don't use groundwater or well water in direct.
 \*The water circulat must be closed circuit.
 \*Due to continuous improvement, the above specifications may be subject to change without notice.

\*Due to continuous improvement, the above specifications may be subject to change without notice. \*This model doesn't equip with a pump.



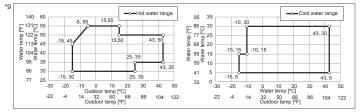
#### Specifications (Heatpump model)

Model				EAHV-P1500YBL(-N)(-BS)	EAHV-P1800YBL(-N)(-B		
Power source					-400-415V 50/60Hz		
			kW	150.00	180.00		
			kcal/h	129,000	154,800		
			BTU/h	511,800	614,160		
Cooling capacity *1		Power input	kW	45.10	59.01		
		EER		3.33	3.05		
		IPLV *7		6.55	6.33		
		Water flow rate	m³/h	25.8	31.0		
			kW	148.58	177.76		
			kcal/h	127,779	152,874		
			BTU/h	506,955	606,517		
		Power input	kW	46.52	61.25		
ooling capacity(EN	(14511) *2	EER		3.19	2.90		
		Eurovent efficiency class		A	B		
		ESEER *8		4.74	4.45		
		SEER		4.62	4.58		
		Water flow rate	m³/h	25.8	31.0		
		water now rate	kW	150.00	180.00		
			kcal/h	129,000	154,800		
eating capacity *3	1		BTU/h	511,800	614,160		
0.7		Power input	kW	44.59	55.68		
		COP		3.36	3.23		
		Water flow rate	m³/h	25.8	31.0		
			kW	151.42	182.24		
			kcal/h	130,221	156,726		
			BTU/h	516,645	621,803		
action constitution	144544) *4	Power input	kW	46.01	57.92		
eating capacity(EN	14511) "4	COP		3.29	3.15		
		Eurovent efficiency class		A	В		
		SCOP(Reversible) Low/Medium			/ 2.85		
		Water flow rate	m³/h	25.8	31.0		
		Cooling current 380-400-415V *1			3 - 70		
and the second			A				
urrent input		Heating current 380-400-415V *3	A		2 - 69		
		Maximum current	A	1.			
ater pressure drop	o *1		kPa	114	164		
		Cooling	°C °F		er 5~30 *9		
				Outlet wate	Outlet water 41~86 *9		
		Lipping	°C	Outlet wate	r 30~55 *9		
emp range		Heating °F		Outlet water	r 86~131 *9		
			°C		13 *9		
		Outdoor	Outdoor °F		9.4 *9		
irculating water vol	lume range		m³/h	12.9-			
	el (measured in anechoic room	) at 1m *1	dB (A)	66	68		
	measured in anechoic room) *		dB (A)	84	86		
ameter of water pi		Inlet	mm (in)		busing type joint		
Standard piping)	ipe	Outlet	mm (in)	65A (2 1/2B) htt			
	1						
iameter of water pi		Inlet	mm (in)		using type joint		
nside header pipin	g)	Outlet	mm (in)		ising type joint		
ternal finish				Polyester powder			
ternal dimension l	HxWxD		mm		00 x 1080		
et weight		Standard piping	kg (lbs)		(2888)		
at weight		Inside header piping	kg (lbs)	1326			
		R410A	MPa		15		
esign pressure		Water	MPa		.0		
		Water side		Stainless steel plate	and copper brazing		
eat exchanger		Air side			copper tube		
		Туре			metic compressor		
		Maker		MITSUBISHI ELECT			
		Starting method					
ompressor		Quantity			Inverter 4		
		Motor output	kW		* 7 x 4		
		Lubricant	K V V	ME			
		Lubricant					
		A in flow and a	m³/min		x 4		
		Air flow rate	L/s	441			
an			cfm	9357 x 4			
			Type, Quantity		Propeller fan x 4		
		Starting method			erter		
		Motor output	kW		2 x 4		
		High pressure protection		High pres.Sensor & High pres	s.Switch at 4.15MPa (601psi)		
				Over-heat protection, (			
rotection		Inverter circuit					
rotection		Inverter circuit Compressor		Over-heat			
	Type / GWP *6	Inverter circuit Compressor			protection		
	Type / GWP *6	Compressor	ka	R410A	protection / 2088		
	Type / GWP *6 Factory charged	Compressor Weight	kg +	R410A 12	protection / 2088 2.0		
		Compressor Weight CO2 equivalent *6	t	R410A 12 25	protection / 2088 2.0 .06		
-	Factory charged	Compressor Weight CO2 equivalent *6 Weight	t kg	R410A 12 25 48	protection / 2088 2.0 .06 3.0		
-		Compressor Weight CO2 equivalent *6 Weight CO2 equivalent *6	t kg t	R410A 12 25 44 100	protection / 2088 .0 .0 .0 6 .0 .23		
efrigerant *5	Factory charged Maximum additional	Compressor Weight CO2 equivalent *6 Weight CO2 equivalent *6 Weight	t kg t kg	R410A 12 255 44 100 66	protection / 2088 .0 .06 .0 .23 .0		
efrigerant *5	Factory charged	Compressor Weight CO2 equivalent *6 Weight CO2 equivalent *6	t kg t	R410A 12 255 44 100 66	protection / 2088 .0 .0 .0 6 .0 .23		

#### Note.

\*1 Under normal cooling conditions at outdoor temp 35°DB/24°WB(95°FDB/75.2°FWB) outlet water temp 7°C(44.6°F) inlet water temp 12°C(53.6°F). Pump input is not included in cooling capacity and power input.
\*2 Under normal cooling conditions at outdoor temp 35°DB/24°WB(95°FDB/75.2°FWB) outlet water temp 7°C(44.6°F)

2 Under normal cooling conductors at outdoor temp 35 D254 Wb(95 PDB/7.5.C PWB) outlet water temp 17 C(44.6 F) inlet water temp 12°C(53.6°F). Pump input is included in cooling capacity and power input based on EN14511.
\*3 Under normal heating conditions at outdoor temp 7°DB/6°WB(44.6°FDB/42.8°FWB) outlet water temp 45°C(113°F) inlet water temp 40°C(104°F). Pump input is not included in heating capacity and power input.
\*4 Under normal heating conditions at outdoor temp 7°DB/6°WB(44.6°FDB/42.8°FWB) outlet water temp 45°C(113°F) inlet water temp 40°C(104°F). Pump input is not included in heating capacity and power input based on EN14511.
\*5 Amount of factory-charged refrigerant is 3(kg) x 4. Please add the refrigerant at the field.



\*6 These values are based on Regulation(EU) No.517 / 2014. \*7 IPLV is calculated in accordance with AHRI 550-590. \*8 ESEER is calculated in accordance with EUROVENT conditions.

\*Please don't use the steel material for the water piping. \*Please always make water circulate, or pull the circulation water out completely when not in use.

\*Please do not use groundwater or well water in direct.

\*The water circuit must be closed circuit. \*Due to continuous improvement, the above specifications may be subject to change without notice. \*This model doesn't equip with a pump.

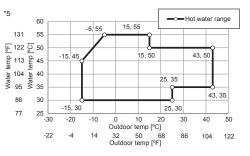
Unit converter					
kcal/h = kW x 860					
BTU/h = kW x 3,412					
lbs = kg/0.4536					
cfm = m <sup>3</sup> /min x 35.31					

#### Specifications (Heating only model)

Model					EAHV-P1800YBL-H(-N)(-BS	
Power source				3-phase 4-wire 380-400-415V 50/60Hz		
			kW	150.00	180.00	
			kcal/h	129,000	154,800	
COP			BTU/h	511,800	614,160	
		Power input	kW	44.59	55.68	
				3.36	3.23	
		Water flow rate	m³/h	25.8	31.0	
			kW	151.42	182.24	
Heating capacity(EN14511) *2 Power input COP Eurovent efficiency class SCOP(Heating only) Low/Medium Water flow rate		kcal/h	130.221	156,726		
			BTU/h	516,645	621,803	
		Power input	kW	46.01	57.92	
			N ¥ ¥	3.29	3.15	
					B	
					3.20 / 2.83 25.8 31.0	
			m³/h			
Current input		Heating current 380-400-415V *1	A	76 - 7		
		Maximum current	A	1.		
Water pressure drop *1			kPa	114	164	
Temp range Circulating water volume range Circulating water volume range		Cooling	°C		Outlet water 30~55 *5	
		Cooling	°F	Outlet water 86~131 *5		
		Outdoor	°C	-15~4	-15~43 *4	
		Outdoor	°F	5~109	5~109.4 *4	
			m³/h	12.9~34.0		
Sound pressure level (measured in anechoic room) at 1m *1		dB (A)	66	68		
Sound pressure level (measured in anechoic room) at 1m 1 Sound power level (measured in anechoic room) *1		dB (A)	84	86		
		mm (in)				
Diameter of water pipe Inlet				65A (2 1/2B) housing type joint		
(Standard piping)		Outlet	mm (in)	65A (2 1/2B) housing type joint		
Diameter of water pipe		Inlet	mm (in)	150A (6B) housing type joint		
(Inside header piping) Outlet		mm (in)	150A (6B) housing type joint			
External finish				Polyester powder coating steel plate		
External dimension HxWxD			mm	2350 x 3400 x 1080		
Net weight		Standard piping	kg (lbs)	1310		
		Inside header piping	kg (lbs)	1326 (2923)		
Design pressure		R410A	MPa	4.15		
		Water	MPa	1.0		
Heat exchanger		Water side		Stainless steel plate and copper brazing		
		Air side			Plate fin and copper tube	
		Туре		Inverter scroll hermetic compressor		
		Maker	Maker		MITSUBISHI ELECTRIC CORPORATION	
Compressor		Starting method		Inverter		
				4		
		Quantity	1344			
		Motor output	kW	11.7 x 4		
		Lubricant		MEL32		
Fan			m³/min	265 x 4		
		Air flow rate	L/s	4417 x 4		
			cfm	9357 x 4		
		Type, Quantity	Type, Quantity		Propeller fan x 4	
		Starting method		Inverter		
		Motor output kW		0.94 x 4		
Protection		High pressure protection		High pres.Sensor & High pres.Switch at 4.15MPa (601psi)		
			Inverter circuit		Over-heat protection, Over current protection	
		Compressor			Over-heat protection	
	Type / GWP *4	Compressor		R410A / 2088		
Refrigerant *3	Type/GWP 4	Maight	Mainht		12.0	
	Factory charged	Weight	kg			
	Maximum additional	CO <sub>2</sub> equivalent *4	t		.06	
		Weight	kg		3.0	
		CO2 equivalent *4	t	100.23		
	Total charge	Weight	kg	60.0		
		CO <sub>2</sub> equivalent *4		100	5.29	
		CO2 equivalent 4	L	125	1.23	

Note. \*1 Under normal heating conditions at outdoor temp 7°CDB/6°CWB(44.6°FDB/42.8°FWB) outlet water temp 45°C(113°F) inlet water temp 40°C(104°F). Pump input is not included in heating capacity and power input. \*2 Under normal heating conditions at outdoor temp 7°CDB/6°CWB(44.6°FDB/42.8°FWB) outlet water temp 45°C(113°F) inlet water temp 40°C(104°F). Pump input is included in heating capacity and power input based on EN14511. \*3 Amount of factory-charged refrigerant is 3(kg) × 4. Please add the refrigerant at the field. \*4 These values are based on Regulation(EU) No.517 / 2014. \*Please don't use the steel material for the water piping. \*Please always make water circulate, or pull the circulation water out completely when not in use. \*Please do not use groundwater or well water in direct. \*The water circuit must be closed circuit. \*Due to continuous improvement, the above specifications may be subject to change without notice.

\*This model doesn't equip with a pump.







#### for a greener tomorrow

Eco Changes is the Mitsubishi Electric Group's environmental statement, and expresses the Group's stance on environmental management. Through a wide range of businesses, we are helping contribute to the realization of a sustainable society.

#### ▲Warning

- Do not use refrigerant other than the type indicated in the manuals provided with the unit and on the nameplate.
  - Doing so may cause the unit or pipes to burst, or result in explosion or fire during use, repair, or at the time of disposal of the unit.
    It may also be in violation of applicable laws.
  - MITSUBISHI ELECTRIC CORPORATION cannot be held responsible for malfunctions or accidents resulting from the use of the wrong type of refrigerant.
- Our air-cooled Chilling Units contain a fluorinated greenhouse gas, R410A (GWP:2088). This GWP value is based on Regulation (EU) No. 517/2014 from IPCC 4th edition. In case of Regulation (EU) No. 626/2011 from IPCC 3rd edition, this is as follows. R410A (GWP:1975)

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